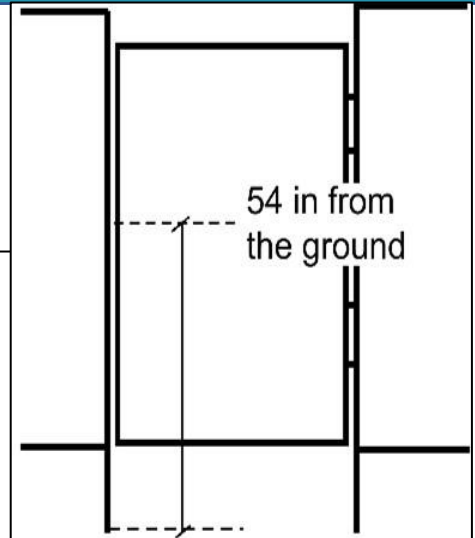


Required Materials:

5/16-inch drill bit

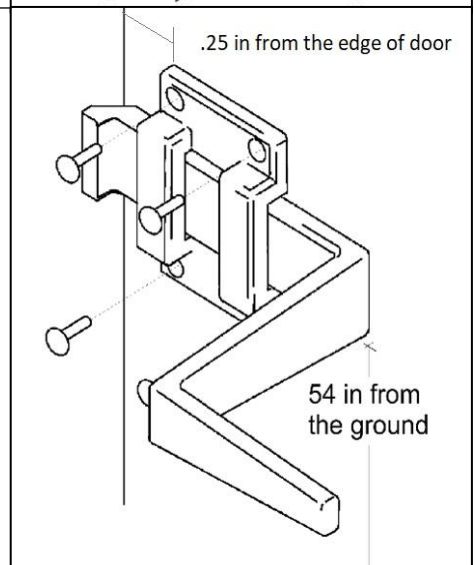
5/32-inch hex screw head or 4mm hex screw head

Pencil



- 1) Measure out 54 inches from the ground as this is the height the bottom of the zbar will lie at. Mark this location with a writing utensil.

- 2) Measure out .25 inches from the edge of the stall door, this is the distance the left edge of the bridge will be at. Mark this location with a writing utensil.
- 3) Place bridge up to desired and measured spot and use writing utensil to mark where the drill hole spots should be. Take a 5/16 drill bit and drill straight through the marked bridge holes.
- 4) Take the binding barrels and place them in the newly drilled holes, coming from the outside in.
- 5) Use 5/32-inch or 4mm hex screw head to secure screws into respective binding barrels.



- 6) Measure and mark out 1.5 inches from the edge side of the bridge, this is the distance at which the bottom portion of the catcher should be. As well as measuring and marking out 54 inches from the ground, this should be the height of the middle of the catcher.
- 7) Place the catcher up to the desired and measured location and use your pencil to mark where the drill hole spots should be. Take your 5/16-inch drill bit and drill straight through the marked catcher holes.
- 8) Repeat steps 4 and 5 with the catcher

